SIEMENS

Data sheet





SIMATIC S7-1500T, CPU 1517T-3 PN/DP, Central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517T-3 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of 250 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

• integrated (for program)	3 Mbyte
• integrated (for data)	8 Mbyte
Load memory	C INSYLE
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	,
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	12 000, Blooke (0B, 1 B, 1 0, BB) and 0B 10
Number range	1 60 999; subdivided into: number range that can be used by the
ŭ	user: 1 59 999, and number range of DBs created via SFC 86: 60 000
	60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB Niverbanasa	0. 05 505
Number range Size may	0 65 535
• Size, max.	1 Mbyte
FC . Number range	0 65 525
Number range Size, max	0 65 535
Size, max. OB	1 Mbyte
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	· ·
— adjustable	Yes
IEC timer	Any (anly limited by the main manner)
Number Potentivity	Any (only limited by the main memory)
Retentivity	Voc
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,
Extended retentive data area (incl. timers, counters, flags),	counters, DBs, and technology data (axes): 700 KB 8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	Simples, Which doing to a divertification viboliti
Flag	
• Size, max.	16 kbyte

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o clock memory bit, grouped into one clock memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	20 John dan Mary 20 VD via V4 mary 0 VD via V2 an V2
— Inputs (volume)— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	32 kbyte, Iviax. 32 kb via x 1, Iliax. 6 kb via x 2 01 x 3
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integratedVia CM	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack Madulas par real may	20. CDLL 1.24 mandridge
Modules per rack, max.Number of lines, max.	32; CPU + 31 modules 1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	16
Number Clock synchronization	10
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols • IP protocol	Vas: IDv/I
IP protocol PROFINET IO Controller	Yes; IPv4 Yes
PROFINET IO Controller PROFINET IO Device	Yes
SIMATIC communication	Yes

• Open IE communication Yes; Optionally also encrypted Yes Web server Media redundancy Yes **PROFINET IO Controller** Services Yes - PG/OP communication - Isochronous mode Yes Yes; Requirement: IRT and isochronous mode (MRPD optional) - Direct data exchange - IRT Yes - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices 512; In total, up to 1 000 distributed I/O devices can be connected via - Number of connectable IO Devices, max. AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. - Number of connectable IO Devices for RT, 512 max. - of which in line, max. 512 - Number of IO Devices that can be 8; in total across all interfaces simultaneously activated/deactivated, max. Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs 250 µs to 4 ms — for send cycle of 500 µs 500 µs to 8 ms 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 64 ms - With IRT and parameterization of "odd" send Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 cycles μs ... 3 875 μs) Update time for RT $250 \mu s$ to 128 ms— for send cycle of 250 µs — for send cycle of 500 µs 500 µs to 256 ms - for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms PROFINET IO Device Services PG/OP communication Yes - Isochronous mode No - IRT Yes - PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, 4 - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program 2. Interface Interface types • RJ 45 (Ethernet) Yes; X2 • Number of ports 1 • integrated switch No Protocols • IP protocol Yes; IPv4 • PROFINET IO Controller Yes • PROFINET IO Device Yes Yes • SIMATIC communication • Open IE communication Yes; Optionally also encrypted • Web server Yes Media redundancy No **PROFINET IO Controller** Services - PG/OP communication Yes - Isochronous mode No

 Direct data exchange 	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	quantity of cominguitor acts
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	Voc. V2
• RS 485	Yes; X3
Number of ports Protocols	1
Protocols • PROFIBUS DP master	Voo
	Yes
	No
 PROFIBUS DP slave 	No Yes
PROFIBUS DP slaveSIMATIC communication	Yes
PROFIBUS DP slaveSIMATIC communicationWeb server	
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master 	Yes Yes
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. 	Yes Yes 48; for the integrated PROFIBUS DP interface
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master 	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. 	Yes Yes 48; for the integrated PROFIBUS DP interface
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication 	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance 	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps	Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing	Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED	Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
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PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max.	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces 	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces 	Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

Media redundancy	
 Media redundancy 	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
MDD: (Manager; MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Vacanta and the Tion of the Ti
PG/OP communication S7 routing	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing S7 communication, as conver.	Yes Yes
S7 communication, as serverS7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	See offille help (S7 confindincation, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
bata length, max. — several passive connections per port.	Yes
supported	1.50
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
OPC UA • Runtime license required	Yes; "Large" license required
Runtime license required OPC UA Client	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call
OPC UA Runtime license required OPC UA Client Application authentication	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes
Runtime license required OPC UA Client	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
OPC UA Runtime license required OPC UA Client Application authentication Security policies	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
OPC UA Runtime license required OPC UA Client Application authentication Security policies User authentication	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
OPC UA Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
OPC UA Runtime license required OPC UA Client Application authentication Security policies User authentication	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 000 100 20
Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &
 Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server 	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. number of simultaneous calls of the client instructions for session management, per connection, max. number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Application authentication 	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes
 Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. — number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server 	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15,
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. number of simultaneous calls of the client instructions for session management, per connection, max. number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Application authentication 	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes

 — GDS support (certificate management) 	Yes
— Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, 	20
max.	40,000 (4
 number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20
— Number of Sciver interfaces, max.	of the type "Reference namespace"
 Number of nodes for user-defined server 	30 000
interfaces, max.	
 Alarms and Conditions 	Yes
 Number of program alarms 	400
 Number of alarms for system diagnostics 	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
Transfer or comigations program mesonges, mani-	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	2 000
 Number of alarms for system diagnostics 	1 000
North and follower for mostice to the classic state	480
 Number of alarms for motion technology objects 	400
Test commissioning functions	400
Test commissioning functions	
	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Test commissioning functions Joint commission (Team Engineering) Status block	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max.	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Number of variables, max. Number of variables, max.	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing, variables Number of variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RROR LED MAINT LED Connection display LINK TX/RX	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX Supported technology objects	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes

technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40
per positioning axis	80
per synchronous axis	160
 per external encoder 	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control 	256
resources for technology objects	
 Required Extended Motion Control resources 	
per cam (1 000 points and 50 segments)	2
per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
 Per leading axis proxy 	3
Positioning axis	
Number of positioning axes at motion control	70
cycle of 4 ms (typical value)	
Number of positioning axes at motion control	128
cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	,
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	0.00
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
- vertical installation rain	display is switched off 0 °C
 vertical installation, min. 	0 C
·	40 °C: Display: 40 °C at an appreciag temporature of typically 40 °C the
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
vertical installation, max. Ambient temperature during storage/transportation	display is switched off
 vertical installation, max. Ambient temperature during storage/transportation min. 	display is switched off -40 °C
 vertical installation, max. Ambient temperature during storage/transportation min. max. 	display is switched off
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level 	display is switched off -40 °C 70 °C
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. 	display is switched off -40 °C
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header 	display is switched off -40 °C 70 °C
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. 	display is switched off -40 °C 70 °C
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header 	display is switched off -40 °C 70 °C
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header 	display is switched off -40 °C 70 °C
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level lnstallation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level lnstallation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Access protection Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header 	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions	display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

Depth	129 mm	
Weights		
Weight approx	1 929 n	

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